Thorough uncertain models rather than imperfect exact models

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Prediction Prediction and decision making problem

- Available data
- Quantity of interest for prediction
- Indicator construction
- Indicator evolution modelling
- Prediction taking into account model, operational and environmental conditions variability, parameters uncertainty

Prediction and decision making problem

- Problem statement by expert
 - Available data
 - Quantity of interest for prediction
- Data science
 - Indicator construction: machine learning, clustering, CPA, etc.
 - Indicator evolution modelling: stochastic models, calibration
 - Prediction: filtering, bayesian methods, etc.

Taking into account the physical model

Data-based model

Indicator evolution modelling

- Physic-based and data-based
- Data-based

Modelling

What is going to be modelled?

- The quantity of interest
- An indicator related to the quantity of interest

How it is going to be modelled?

- physical model
- physical and statistical model:

Modelling

- physical model : exact equation often deterministic
- physical and statistical model
 - random model (stochastic model)
 - deterministic physical model as average trend
 - uncertainty modelling through parameters, models or measurements

Formalisation

- X_t indicator at time t
- $X = (X_t)_{t \in T}$ take values in space (E, \mathcal{E}) .
- $E = \mathcal{U} \cup \overline{\mathcal{U}}$, where \mathcal{U} is the acceptable zone
- \bullet Probability of being in $\bar{\mathcal{U}},$ conditionnally to the past
- Observations (Y_i)_{i∈ℕ}

One dimensional illustration

The Remaining Useful Life at time t:

$$\mathcal{RUL}_t = \inf\{s \ge t, X_s \notin \mathcal{U}\} - t$$



Figure: Illustration of the prognostic concept with different types of observation

Taking into account the physical model

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Critical Energied

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Potential and the L

Data-based model

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Examples $\Omega = \mathrm{I\!R}$ or $\Omega = \mathrm{I\!R}^2$



Aim:

$$\mathbb{P}(X_t \in \overline{\mathcal{U}} | \mathcal{F}_s, s < t)$$

At time s, give the distribution of X_t , t > s.

Requirements:

- Have a model for $X = (X_t)_{t \in T}$
- Deal with parameters (known, unknown, uncertainty...)
- Deal with data

Random models

Stochastic processes good candidates to model $(X_t)_{t \in T}$.

Definition

A random or stochastic process is a time series of random variables or vectors.

$\Omega = \mathbb{R}^d$, *d*-dimensional Lévy process

$$X_0 = 0, \ X_t - X_s \perp \{X_u : u \le s\}, \forall s < t, \ X_{t+s} - X_s \sim X_t - X_0$$



$\Omega = \mathbb{R},$ Diffusion process

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$(W_t)_{t>0}$ a standard Brownian Motion



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Taking into account the physical model

Data-based model

Spatial-temporal process



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Spatial-temporal process



Time = 0.129 Number of failures: 73

Time = 0.24 Number of failures: 273



Time = 0.325 Number of failures: 474



Time = 0.4 Number of failures: 677



Examples

- Markov processes
- Semi Markov processes
- Jump processes
- Self-exited processes
- ...

Different choices according to :

- the dependence to the past,
- the distribution,
- event arrivals,
- Ω, *T*,
-

SiC MOSFET threshold Voltage Instability

- Silicon Carbide Metal Oxide Semiconductor Field Effect Transistor: SICMOSFET
- SiC MOSFET threshold Voltage Instability: Accelerated Degradation Test
- Instability of the voltage threshold is an aging mechanism
- Threshold voltage measure,
- Variable usage profile
- Time Dependent Dielectric Breakdown :

$$T_{BD} = k \frac{N_{BD}^{1/m}}{R_G} e^{\frac{E_A}{k_B T}}$$

 N_{BD} is the critical density of trap in oxyde, R_G default creation rate, m non-linearity coefficient of trap creation and k is a constant.

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Threshold voltage measure



Taking into account the physical model

Data-based model

Threshold voltage measure



An **extended gamma process** is used where the average trend in non linear and the variance is increasing with time





Figure: Crossing time of a given threshold is studied

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Threshold voltage measure: Gamma process with covariates



Figure: The influence of usage parameters on the remaining time before crossing the threshold

Crack propagation



Crack propagation

- For M components, a crack size $X_{k,t}$, observed at inspection times $t \in \{t_{1,k}, \ldots, t_{n_k,k}\}$, $k \in \{1, \ldots, M\}$.
- The fatigue damage variable D is a function of time or the number of cycles t, the parameters C and m which are depending on the property of material, K is the stress intensity factor and the stress intensity range ΔK:

$$\frac{dD}{dt} = C(\Delta K)^m$$

where ΔK is dependent on D through the equation $\Delta K(D) = \beta \sqrt{D}$ and β is a constant in stable environment.

Crack propagation

$$\frac{dD}{dt} = C(\Delta K)^m + W_t \tag{1}$$

or

$$\frac{dD}{dt} = C(\Delta K)^m$$
$$\frac{dD}{dt} = C(\Delta K)^m$$

Stochastic process: Gamma process

$$D_t - D_s \sim \Gamma(\alpha(t-s), \beta)$$

where uncertainty is also propagated through parameters

$$\pi(\alpha,\beta) \propto rac{1}{eta} \sqrt{lpha \Psi_1(lpha) - 1} \quad eta|lpha, \mathsf{d} \sim \mathcal{IG}\left(lpha \sum_{k=1}^M t_{n_k,k}, \sum_{k=1}^M \left[S_k + \sum_{i=r_k+1}^{n_k} z_{k,i}
ight]
ight).$$

where $\Psi_1(.)$ is the trigamma function.

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Crack propagation: bayesian estimation for a gamma process with censored data



Figure: Histogram of truly observed crack sizes. All observations are above the detection threshold z = 18mm (Left).Observed trajectories of crack size over 26 similar components. The dashed blue lines correspond to censored parts of the trajectories, and the numbers of missing data per observed trajectory are written in blue. (Right)

Crack propagation: parameter uncertainty



Figure: Marginal posterior distributions of (α, β) and joint posterior sampling, given a non-informative prior.

Crack propagation: parameter uncertainty propagation



Boxplots of the posterior distributions (given an non-informative prior on (α, β)) of each predicted crack size and real observations (in red). The boxes represent the interquartile intervals (25-75%-ordered percentiles) around the median, and the lines indicate the intervals 1-99%. 5000 posterior samples produced by the Gibbs algorithm are used to compute these box plots.

Crack propagation: prediction uncertainty propagation



Figure: Posterior predictive density functions of the visiting time T_{40} given non-informative and informative priors (Left). Posterior predictive density functions of the failure time T_{90} given non-informative and informative priors (Right).

Taking into account the physical model

Ageing of steel impacted by external factors

Steel ageing

- Ageing of steel due to an external factor ϕ .
- Measurement change of ductile-brittle transition temperature ΔTT_{ϕ} .
- Physical model

$$\mathbb{E}(\Delta TT_{\phi}) = F_1(c_{Cu}, c_P, c_{Ni})\phi^{lpha}$$

where $F_1(c_{Cu}, c_P, c_{Ni}) = A(1 + a_1(c_P - 0.04)^+ + a_2(c_{Cu} - 1.2)^+ + a_3c_{Ni}^2c_{Cu})$ and $A, a_1, a_2, a_3 \in \mathbb{R}$



Steel ageing

Modelling with a non-homogeneous gamma process



Cavitation

Cavitation

Hydraulic Francis turbine runners: erosive cavitation

$$X_{t_i} - X_{t_{i-1}} = (t_i - t_{i-1})c_i$$

where X_{t_i} and c_i are the mass and cavitation intensity at time t_i respectively (2 order differential equation 2).



Figure: (Left) Characteristic stages of the cumulative erosion-time curve, (Right) Cavitation erosion paths (m = 3) from laboratory.

Cavitation

Modelling with a non-homogeneous gamma process



Figure: Hitting time distributions of T_{ρ} , Path prediction.

Wind speed modelling

wind



wind: clustering



Wind speed statistical modelling

- Aerodynamic models: considering turbulence etc.,
- Navier-Stokes equations
- Sensitivity analysis difficult to implement
- uncertainty propagation time consuming.

Wind speed statistical modelling

The Ornstein-Uhlenbeck process is a stochastic process that satisfies the following stochastic differential equation:

$$dX_t = a(c - X_t)dt + bdW_t, \ t \in [0, T], \ Y(0) = 0.$$
(2)

where $(W_t)_{t\geq 0}$ is a standard Brownian motion. The parameters a > is the rate of mean reversion, c > 0 is the long-term mean of the process and b > 0 is the volatility or average magnitude, per square-root time, of the random fluctuations that are modelled as Brownian motions.

Diffusion embedded Markov chain



wind: clustering



Wind turbine health indicator modelling



Figure: Four indicator increments



Figure: Volatility evolution in time

Stochastic model

Jump diffusion process

$$dX_t = X_t \left(\mu_d dt + \sigma_d dW_t + \xi_J dN_t \right)$$

 $\mu_D \in \mathbb{R}$, $\sigma_D \in \mathbb{R}^+$, ξ_J is a r.v, $(W_t)_{t\geq 0}$ is a standard brownian motion and $(N_t)_{t\geq 0}$ is a Poisson process.

Dynamic environment

where $(W_t^{(1)})_{t\geq 0}$ and $(W_t^{(2)})_{t\geq 0}$ are two independent standard brownian motions, J is a real random variable, $\sigma_V \in \mathbb{R}^+$, $\theta_V \in \mathbb{R}$ and $\kappa_V \in \mathbb{R}^+$.

Clustering



Figure: Increments of indicator in three different classes .

Regime switching model





Figure: Intervalles de confiance de [10,90]% one indicator with 3RS-JDU, 6RS-JDU et SV-JD.

Data

- Noise: with or without noise
- Type: high frequency, periodic or non-periodic measurement intervals, outliers, extreme values
- Size: small, large

Formalisation with observations without noise

- Direct measurements at time $(t_k)_{k \in \mathbb{N}}$,
- X_{t_k} indicator at t_k

$$\mathbb{P}(X_{t_k+h}\in \bar{\mathcal{U}}|X_{t_1},...,X_{t_k})$$

Such that $X_{t_i} \in \mathcal{U}$, $i \in \{1, \cdots, k\}$

Challange:

The calculation of the conditional distribution

 $\mathcal{L}(X_{t_k+h}|X_{t_1},...,X_{t_k})$

Formalisation with noisy observations

- The system is inspected at times t_k , $k \in \mathbb{N}$,
- Y_{t_k} observation at t_k ,
- X_{tk} system state at t_k
- $Y_i = g_i(X_{t_i}, \epsilon_i)$, ϵ_i r.v. considered as noise, $i \in \mathbb{N}^*$
- Aim: find

$$\mathbb{P}(X_{t_k+h} \in \bar{\mathcal{U}}|Y_{t_1},...,Y_{t_k})$$

for h > 0

Challange:

The calculation of the conditional distribution

$$\mathcal{L}(X_{t_k+h}|Y_{t_1},...,Y_{t_k})$$

Simplest case: $\Omega = \mathbb{I} \mathbb{R}$ and memoryless process

$$\mathbb{P}(X_{t_k+h} > L | Y_{t_1}, ..., Y_{t_k}) = \int \underbrace{\bar{\mathcal{F}}_{X_{t_k+h}}(L-x)}_{\text{Survival function}} \cdot \underbrace{\mu_{Y_{t_1}, ..., Y_{t_k}}(t_k)}_{\text{conditionnally to observations}} dx$$

Filtration methods: MCMC, Particle filter

$$\widehat{F}_{t_k}(h) = rac{1}{Q}\sum_{q=Q_0+1}^{Q_0+Q}ar{F}_{X_{t_k+h}}(L-\widehat{x}_k^{(q)})$$

 Q_0 : the number of sequences to get the convergence state. Q: the number of sequences to give sufficient precision to the empirical distribution of interest.

Turbofan Engine Degradation

Data

- Turbofan Engine Degradation Simulation Data
- Commercial Modular Aero-Propulsion System Simulation (C-MAPSS) dynamical model.
- Run-to-failure trajectories for a small fleet of aircraft engines under realistic flight conditions.

Data

PHM data challenge

- 218 components
- 24 sensors
- 3 operational conditions
- time series

Two sets

- learning set: data until failure
- test set : data before failure

Health indicator

Steps

- Sensor selection
- Operational mode distinction
- CPA
- health indicator proposition



Figure: 6 modes and ACP per mode

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Health indicator construction





Health indicator construction

Stochastic processes

- Non monotonic degradation: Wiener process with drift
- Monotonic degradation with noise: non homogeneous gamma process with additive noise





Let's talk and work together